



Stainless Capability Chart

| Diameter | | Wall Thickness | Columbus, IN | Queretaro, MX | Walbridge, OH |
|----------|-------------------|----------------|--------------|---------------|---------------|
| Inch | MM | Inch | HF | HF | HF |
| 1.250 | 31.8 | .031 - .064 | X | | |
| 1.375 | 34.9 | .049 - .064 | X | | |
| 1.378 | 35.0 | .049 - .064 | X | | |
| 1.496 | 38.0 | .035 - .075 | X | | |
| 1.500 | 38.1 | .035 - .075 | X | - | |
| 1.575 | 40.0 | .035 - .075 | X | - | |
| 1.625 | 41.3 | .035 - .120 | X | - | |
| 1.681 | 42.7 | .035 - .075 | X | - | |
| 1.750 | 44.5 | .035 - .084 | X | X | |
| 1.772 | 45.0 | .035 - .084 | X | X | |
| 1.875 | 47.6 | .035 - .084 | X | - | |
| 1.880 | 47.8 | .035 - .084 | X | - | |
| 1.889 | 48.0 | .035 - .084 | X | - | |
| 1.913 | 48.6 | .035 - .086 | X | - | |
| 1.969 | 50.0 | .035 - .075 | X | X | |
| 2.000 | 50.8 | .035 - .086 | X | X | |
| 2.047 | 52.0 | .035 - .086 | X | - | |
| 2.087 | 53.0 | .035 - .086 | X | - | |
| 2.126 | 54.0 | .035 - .086 | X | - | |
| 2.165 | 55.0 | .035 - .086 | X | X | |
| 2.250 | 57.2 | .035 - .086 | X | X | |
| 2.283 | 58.0 | .035 - .086 | X | - | |
| 2.362 | 60.0 | .035 - .086 | X | X | |
| 2.375 | 60.3 | .035 - .086 | X | X | |
| 2.382 | 60.5 | .035 - .086 | X | X | |
| 2.500 | 63.5 | .035 - .086 | X | X | |
| 2.539 | 64.5 | .035 - .086 | X | - | |
| 2.543 | 64.6 | .035 - .086 | X | - | |
| 2.559 | 65.0 | .035 - .086 | X | X | |
| 2.750 | 69.9 | .035 - .086 | X | X | |
| 2.756 | 70.0 | .035 - .086 | X | X | |
| 2.953 | 75.0 | .035 - .086 | X | - | |
| 3.000 | 76.2 | .035 - .086 | X | - | |
| 3.150 | 80.0 | .039 - .086 | X | - | |
| 3.250 | 82.6 | .039 - .086 | X | - | |
| 3.500 | 88.9 | .042 - .086 | X | - | |
| 3.937 | 100.0 | .048 - .120 | X | | X |
| 4.000 | 101.6 | .048 - .120 | X | | X |
| 4.125 | 104.8 | .048 - .120 | | | X |
| 4.252 | 108.0 | .048 - .120 | | | X |
| 4.276 | 108.6 | .048 - .120 | | | X |
| 4.500 | 114.3 | .059 - .120 | | | X |
| 4.610 | 117.1 | .059 - .120 | | | X |
| 4.750 | 120.7 | .059 - .120 | | | X |
| 4.764 | 121.0 | .059 - .120 | | | X |
| 5.000 | 127.0 | .059 - .120 | | | X |
| 5.125 | 130.2 | .059 - .120 | | | X |
| 5.291 | 134.4 | .059 - .120 | | | X |
| 5.500 | 139.7 | .059 - .120 | | | X |
| 6.000 | 152.4 | .059 - .120 | | | X |
| 6.500 | 165.1 | .059 - .120 | | | X |
| X | Currently Toolled | | | | |
| - | Requires Tooling | | | | |
| | Not Capable | | | | |

Please contact your Sales Representative for information regarding available grades and gauges.
rev. 01/18